



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-002541	BRACKET, MOUNT, 45 DEG. 5" LOWER OFFSET BASE W/SLOTS
2	1	10-003208	BRKT, MNT, HDM BASE, FORD EXPEDITION
3	2	10-003247	SPACER, 2"
4	2	GSM31009	WASHER 1/2 FLAT ZP
5	2	GSM33735	SCREW, 10mm X 1.50 X 80mm, HHCS, GRD 8, ZP
6	4	GSM31006	WASHER, 5/16" FLAT, SAE ZP
7	4	GSM31027	WASHER, 5/16" LOCK, ZP
8	4	GSM33011	SCREW, 5/16-18 X 3/4"

INSTALLATION INSTRUCTIONS

1. REMOVE PASSENGER SIDE FRONT SEAT BOLTS.
2. PLACE SPACERS AND BASE OVER SEAT BRACKETS.
3. INSTALL SUPPLIED LONGER SEAT BOLTS AND WASHERS AND TIGHTEN TO VEHICLE MANUFACTURER'S TORQUE SPECIFICATION.
4. ATTACH LOWER OFFSET TO BASEPLATE WITH 5/16" BOLTS, LOCK WASHERS AND FLAT WASHERS ANGLE TOWARDS CENTER OF VEHICLE.
5. FOLLOW GENERAL INSTRUCTIONS FOR POLE AND UPPER MOUNT PARTS.

HAVIS HAVIS, INC.		75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: 97-13 FORD EXPEDITION HDM BASE		
DO NOT SCALE DRAWING		
SIZE A	DWG. NO. C-HDM-109-INST	REV 3-13
WEIGHT (LB): 9.81	SCALE: 1:8	SHEET 1 OF 1