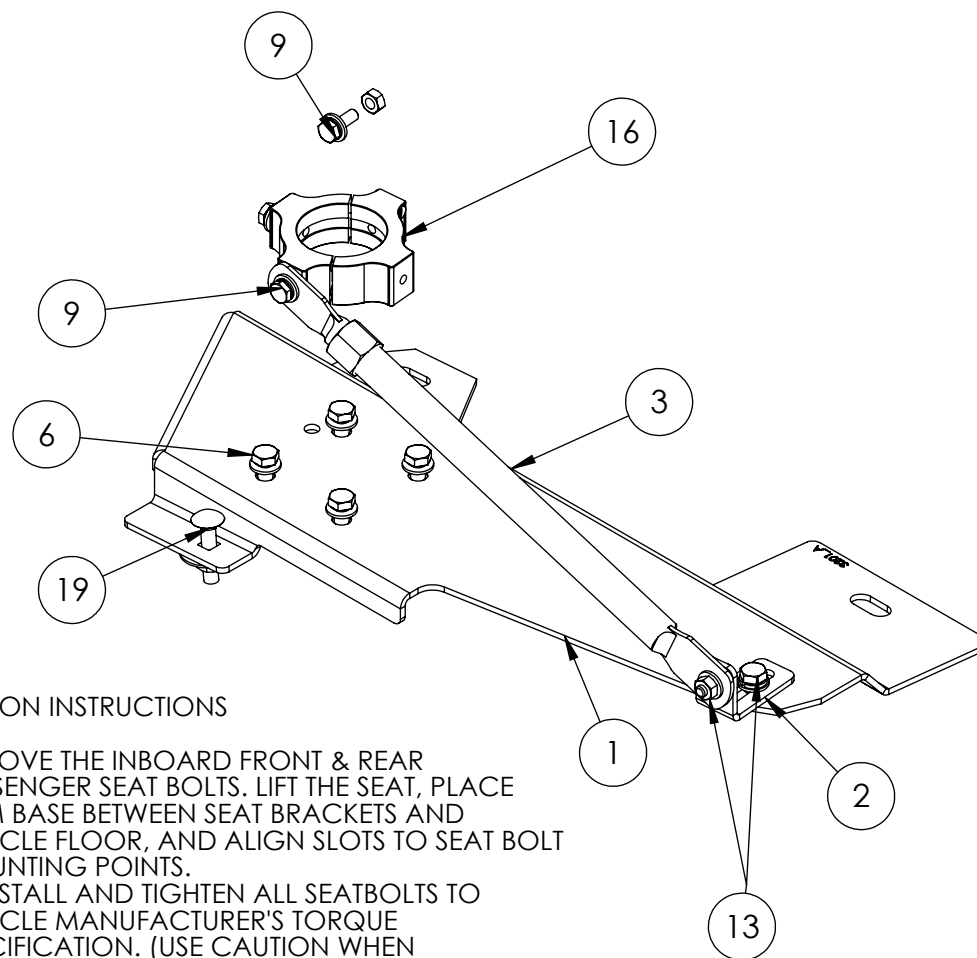


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	10-003201	BRACKET HDM BASE FORD VAN
2	1	CM002267	BRACKET, LATCH, UNIVERSAL MOUNTING
3	1	GSM01260	ASSY SUPPORT ARM 12.5-19"
4	1	C-HK-102	BASE OFFSET HK
5	4	GSM31006	WASHER, 5/16" FLAT, SAE ZP
6	4	GSM33011	SCREW, 5/16-18 X 3/4"
7	1	C-HK-105	HK KIT HDM SUPPORT
8	1	GSM33000	SCREW 1/4-20 X 1 1/2 HHCS, BLK, ZP, GRD 5
9	4	GSM33001	SCREW 1/4-20 x 3/4" HHCS ZP BLK
10	4	GSM31026	WASHER 1/4 LOCK ZP BLK
11	5	GSM31005	WASHER, 1/4 FLAT ZP, BLACK
12	4	GSM30005	NUT 1/4-20 HEX BLK, ZINC, GRD 5
13	1	GSM33011	SCREW, 5/16-18 X 3/4"
14	1	GSM31027	WASHER, 5/16" LOCK, ZP
15	1	GSM31006	WASHER, 5/16" FLAT, SAE ZP
16	2	CM002624	EXTRUSION SPIDER, COLLAR HALF
17	1	C-HK-239	HK SPIDER COLLAR
18	4	GSM34214	SHCS, STAINLESS 10-24 X 1-1/4" LG
19	1	GSM32012	CARRIAGE BOLT 5/16-18 X 1 1/2
20	1	GSM31018	WASHER 5/16 X 1 1/4 FENDER ZP
21	1	GSM31006	WASHER, 5/16" FLAT, SAE ZP
22	1	GSM30024	NUT 5/16-18 HEX FLANGE SERRATED ZINC, BLK



INSTALLATION INSTRUCTIONS

1. REMOVE THE INBOARD FRONT & REAR PASSENGER SEAT BOLTS. LIFT THE SEAT, PLACE HDM BASE BETWEEN SEAT BRACKETS AND VEHICLE FLOOR, AND ALIGN SLOTS TO SEAT BOLT MOUNTING POINTS.
2. REINSTALL AND TIGHTEN ALL SEATBOLTS TO VEHICLE MANUFACTURER'S TORQUE SPECIFICATION. (USE CAUTION WHEN THREADING THE BOLTS TO AVOID STRIPPING THE THREADS.)
3. INSTALL SPIDER COLLAR ON THE HDM POLE (NOT SHOWN) AS A SNUG FIT.
4. FIX HDM POLE ONTO THE BASE BRACKET USING HARDWARE FROM C-HK-102 HARDWARE KIT.
5. INSTALL SUPPORT ARM AS SHOWN USING HARDWARE SUPPLIED WITH C-HK-105 KIT.
6. *OPTIONAL DRILLING REQ'D*
FIX HS 93061-3 SUPPORT BRACKET ONTO SPIDER COLLAR, AND AGAINST THE SEAT BASE. ATTACH TO COLLAR AND SEAT BASE WITH HARDWARE FROM C-HK-105 HARDWARE KIT.
7. THROUGH BOLT THE CARRIAGE BOLT ENSURING NO WIRES OR CABLES ARE DAMAGED WHEN DRILLING.

HAVIS HAVIS, INC.		75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900
TITLE: 97-18 FORD E SERIES VAN SIDE MOUNT HDM BASE		
DO NOT SCALE DRAWING		
SIZE A	DWG. NO. C-HDM-106-INST	REV 11-14
WEIGHT (LB): 6.60	SCALE: 1:8	SHEET 1 OF 1