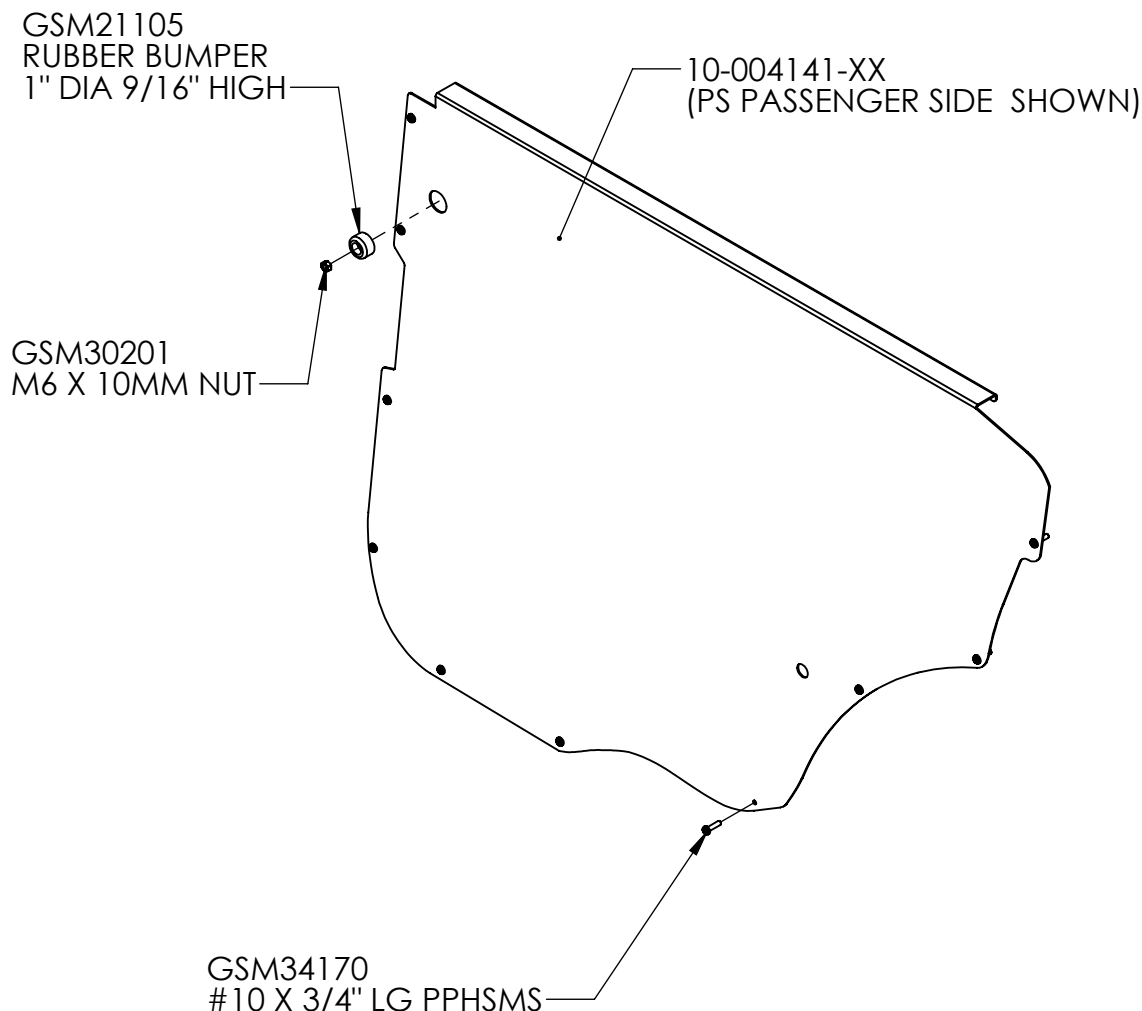


1. REMOVE REAR DOOR PANELS. NOTE THERE IS A BOLT LOCATED BEHIND THE DOOR OPEN PADDLE HANDLE, REMOVE PLASTIC COVER AND BOLT WITH A 10MM SOCKET.
2. REMOVE SCREWS AT THE BOTTOM OF THE DOOR USING A 7MM SOCKET.
3. REMOVE/UNSNAP ENTIRE DOOR PANEL FROM DOOR WITH A TRIM REMOVAL TOOL.
4. DISCONNECT LATCH CABLE FROM DOOR HANDLE.
5. REMOVE DOOR SPEAKER (7MM SOCKET)
6. REMOVE WINDOW SWITCH FROM DOOR PANEL AND REATTACH IT TO ORIGINAL PLUG. NEATLY TIE THE SPEAKER WIRE, SWITCH WIRE WITH SWITCH INSIDE THE SPEAKER CAVITY SO IT DOES NOT INTERFEREE WITH THE WINDOW OPERATION.  
**NOTE: WRAPPING SWITCH IN A PLASTIC BAG WILL PROTECT AGAINST POSSIBLE EXPOSURE TO WATER.**
7. CAREFULLY REMOVE THE DOOR LOCK ROD FROM OEM LOCK ASSEMBLY OR LOOSELY WIRE TIE IT OUT OF THE WAY. **NOTE IT IS VERY IMPORTANT THAT LOCK ROD DOES NOT PREVENT THE ELECTRIC LOCK FROM WORKING. REMOVING THE ROD IS RECOMMENDED.**
8. MAKE SURE OEM DOOR PARTS ARE SECURE AND LOCKS AND WINDOWS ARE OPERATIONAL BY USING FRONT DOOR CONTROLS. **NOTE DOUBLE CHECK THE LOCK OPERATION SEVERAL TIMES BEFORE INSTALLING THE DOOR PANEL.**
9. LOCATE OEM STUD AND ATTACH GSM21105 RUBBER BUMPER LEAVING THE OEM NUT IN PLACE, SECURE WITH GSM30201 M6 NUT.
10. PLACE DOOR PANEL ONTO DOOR. THE TOP WILL HOOK INTO THE RUBBER MOULDING POSITION USING THE RUBBER BUMPER TO CENTER.
11. DRILL MOUNTING HOLES FOR #10 SHEET METAL SCREWS WITH 5/32" DRILL BIT.
12. ATTACH DOOR PANELS USING TEN (10) GSM34170 SHEET METAL SCREWS #10 X 3/4" LG PHILLIPS PAN HEAD SHEET METAL SCREWS.



<b>PROPRIETARY AND CONFIDENTIAL</b> THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HAVIS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HAVIS IS PROHIBITED.		<b>UNLESS OTHERWISE SPECIFIED:</b> ALL DIMENSIONS ARE IN INCHES ALL THREADS ARE IN UNC-2A/2B OR UNF-2A/2B AFTER COATING AND TOLERANCES ARE: .XX .XXX ANGLES ±.03 ±.010 ±.5 DEG		<b>HAVIS HAVIS, INC.</b> 75 JACKSONVILLE RD. WARMINSTER, PA. 18974 1-800-524-9900	
STANDARD 98-000004 SPEC'S REQUIRED:		MATERIAL: SEE BOM		TITLE: <b>INSTALLATION INSTRUCTIONS DOOR PANELS FORD EXPLORER/INUT</b>	
DESIGNED BY: Sam Legg DRAWN BY: Sam legg CHECKED BY: ~		FINISH: NONE		<b>DO NOT SCALE DRAWING</b>	
REF # DP-F18-A-INST		AREA(SQ. IN.): 1920.51		SIZE <b>A</b>	DWG. NO. <b>DP-F18-INST</b>
				WEIGHT (LB): 5.67	SCALE: 1:8
				SHEET 1 OF 1	
				REV <b>4/14</b>	