

INSTALLATION INSTRUCTIONS

DP-x-A

ALUMINUM DOOR PANELS x = MODEL # (ex. DP-C23-A)

Chevrolet

C23 '15-20 Tahoe
 C14 '00-14 Tahoe

Dodge

D24 '11-20 Charger
 D25 '11-20 Durango

Ford

F17 '11-19 Interceptor se
 F18 '11-19 Explorer
 F23 '15-20 F-150/F-250
 F27 '18-20 Expedition
 F28 2020 Interceptor Util

TOOLS REQUIRED:

1/8" Drill Bit
 Power Drill
 Phillips Screw Driver

Eye Safety Goggles
 Panel Removal Tool

HARDWARE:

| <u>QTY</u> | <u>DESCRIPTION</u> | <u>PART #</u> |
|------------|---|---------------|
| Varies | #10 x 3/4" Stainless Sheet metal screws | GSM34170 |
| 1 | Driver Side Door Panel | DP-x-1A |
| 1 | Passenger Side Door Panel | DP-x-6A |

Always!

- Read all instructions before installing any Havis, Inc. products.
- Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!
- Use hardware provided with install kit

NOTES:

- *Some vehicle doors may have additional brackets (armrest, speaker) that must be removed in order for aluminum panel to fit properly. Methods of removal are drilling out spot welds, cutting, and/or bending.*
- *Some vehicles, (Charger) have a window motor assembly that does not allow door panel to lie flat against door. The aluminum panel must be pushed in around edges to attach fasteners. The motor bracket will cause panel to be pushed out. Do NOT modify this bracket.*

INSTALLATION:

1. Remove O.E.M. door panels, door handles, door rods, lock pins and switches. *(Photo #1)*
2. Electric switches must be reconnected and carefully wired tied inside door so as not to interfere with window or lock mechanisms.

Note: *Window switches are in circuit. In order for all windows to operate properly you must reconnect switches to factory plugs after OEM door panel is removed.*

3. Hold aluminum door panel to OEM door to determine proper location. Center door panel.
4. Door Panels w/ angled flanges are designed to hook onto OEM window trim gasket. Mark holes to be drilled. *(Photo #2)*
5. Drill 1/8" holes into vehicle door using door panel as drill guide. *(Photo #3)*

Note: *To ensure proper fit it is recommended to mount door panel starting at top and working down.*

6. Attach Door Panels using #10 x 3/4" Stainless sheet metal screws. *(Photo #4)*

