Havis, Inc.
75 Jacksonville Road
Warminster, PA 18974
T 800-524-9900 F 215-957-0729
www.havis.com

INSTALLATION INSTRUCTIONS
P-FRONT-4 Front Partition with P-MFK-13 Mount kit
FOR 2015-2020 FORD TRANSIT STANDARD and LONG WHEELBASE WINDOW / PASSENGER VANS with MEDIUM ROOF

Note: **After partition is pre-assembled outside of vehicle, it is recommended to use two (2) people to lift and place partition into the van.**

TOOLS REQUIRED:

Power Drill	Ratcheting Wrench	Standard & Metric Socket Set
Drill Bit set	Phillips Screw Driver	7/16” wrench

PARTS & HARDWARE:

QTY	DESRCIPTION	PART#
P-FRONT-4		
1	Main partition center section	HS-PA007746
1	Driver side partition panel	HS-PA007732
1	Passenger side partition panel	HS-PA007733
2	Lock stiffener bracket	KKM01110
24	1/4" Serrated nut	GSM30023
24	1/4"x 3/4" Carriage bolt	GSM32000
P-MFK-13		
2	Stud plate	CM003457
2	Lower support bracket	HS-PA007238
2	Upper roof support bracket	HS-PA007743
1	Driver side polycarbonate filler	HS-PA007777
1	Passenger side polycarbonate filler	HS-PA007778
20	1/4" Serrated nuts	GSM30023
2	1/4" Flat washer	GSM31005
14	1/4" x 3/4" Carriage bolts	GSM32000
2	1/4" x 3/4" Bolt	GSM33001

Always!

- Read all instructions before installing any Havis, Inc. products.
- Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!
- Use hardware provided with install kit

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HS-PA007743
Upper roof bracket

HS-PA007777
Passenger side clear polycarbonate filler

HS-PA007778
Driver side clear polycarbonate filler

HS-PA003457
Stud Plate

HS-PA007238
Lower support bracket

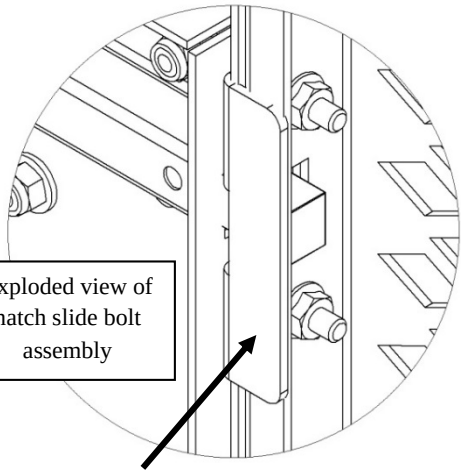
NOTE:

Using 1/4"x 3/4" carriage bolts and serrated nuts provided, assembly of the partition side panels to the main center partition is required before installation.

HS-PA007746
Main Partition
Center section

HS-PA007733
Passenger partition panel

HS-PA007238
Lower support bracket



Exploded view of hatch slide bolt assembly

Make sure to install the emergency exit hatch slide bolt reinforcement brackets when attaching the partition side panels to the main partition center section.

Front of Vehicle

HS-PA007732
Driver partition panel

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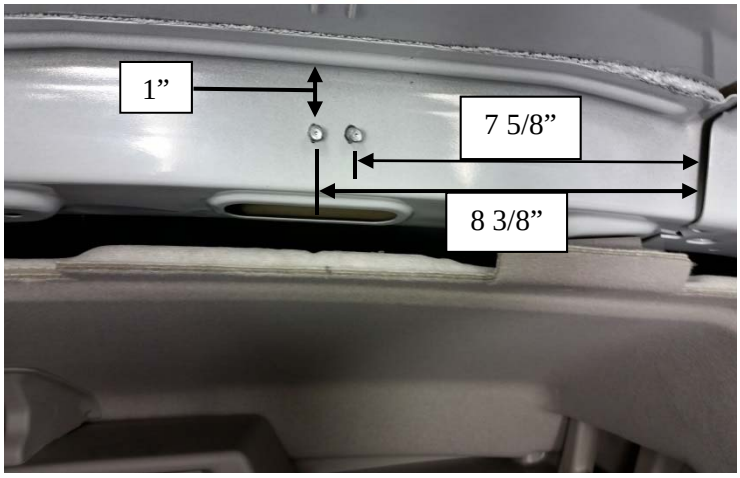
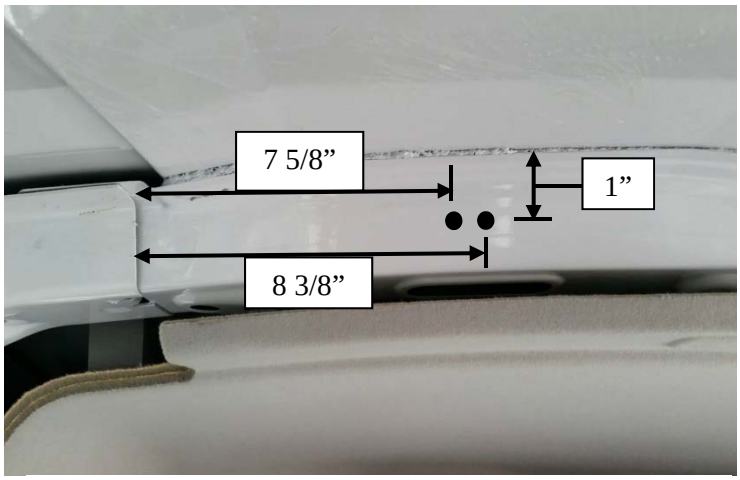
Remove middle section of headliner to expose the cross support rib over the front seats.



Mark and drill two (2) holes as shown with a 9/32" drill bit. Both holes measure 1” down from the top of the rib. Measure across from cross support seam 7 5/8” and 8 3/8”.



Repeat process for driver’s side.

Place stud plate (CM003457) into holes up through the large opening in the rib with the studs facing rearward.

Attach Upper roof bracket to stud plate using two (2) 1/4" serrated nuts (GSM30023)

Repeat process for other side. Tighten hardware

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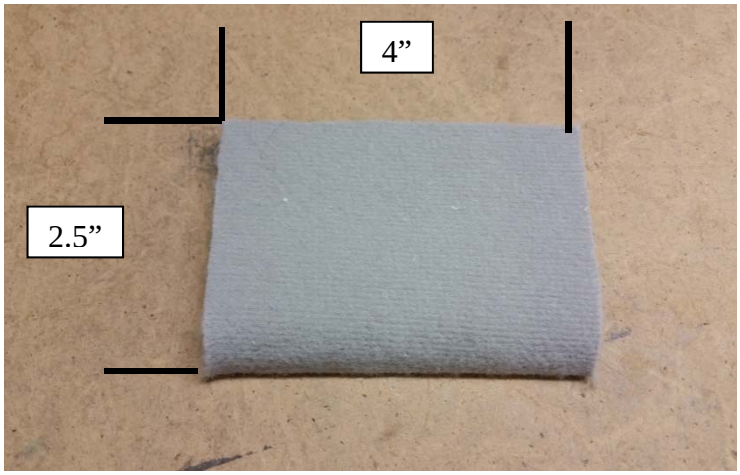
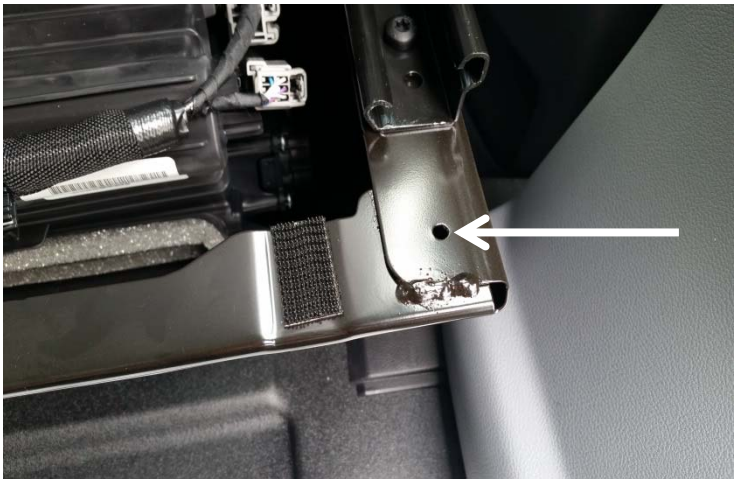
Loosely press headliner up to the bracket and mark around the bracket.

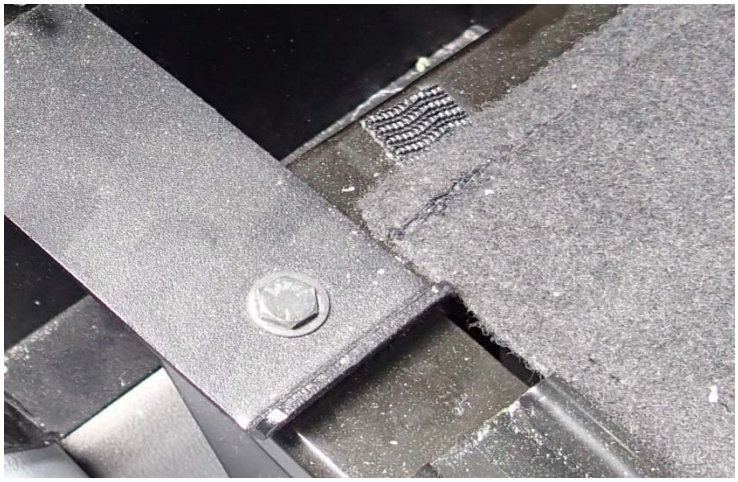


Remove the headliner and cut a section for bracket clearance approximately 4” x 2.5”.
Repeat for both sides. Reinstall headliner.



Slide front passenger seat forward and remove cover under seat. Drill out the existing outboard hole in seat base to 1/4"

Repeat process on front driver’s side seat base.



Attach lower support brackets (CM007238) to pre-drilled holes in seat base using 1/4"x 3/4" hex bolts, 1/4" washers, and nuts. (one on each side)

Slide partition in through the side door and prop into position. Attach to the lower support brackets using two (2) 1/4"x 3/4" carriage bolts and 1/4" nuts.

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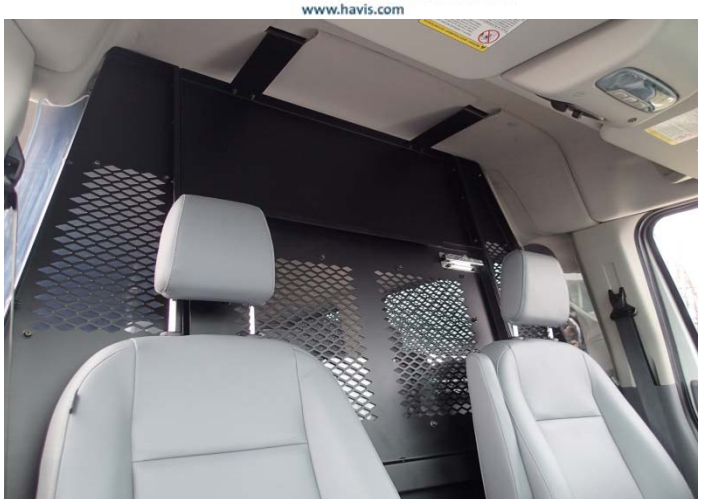
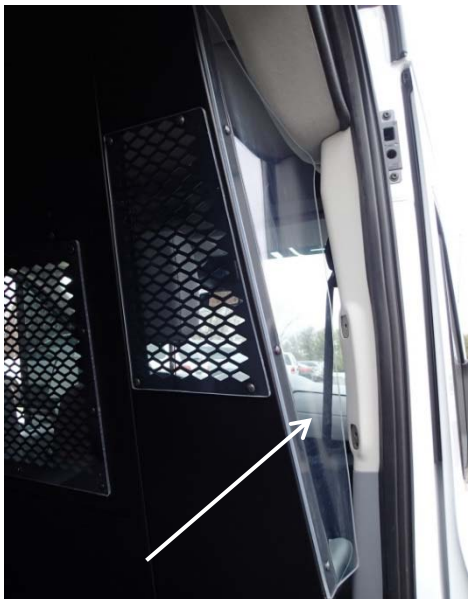
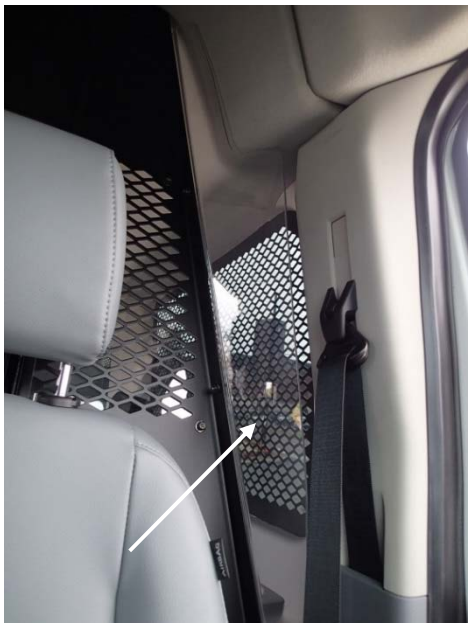
Attach partition to upper roof brackets using two (2) 1/4" x 3/4" carriage bolts and serrated nuts.



Repeat process for other side.



Remove OEM grab handle from passenger side “B” pillar. Attach passenger side clear polycarbonate side filler to partition frame using 1/4"x 3/4" bolts, washers and nuts.



Repeat process for driver’s side. (View from front)

Installation complete.