

INSTALLATION INSTRUCTIONS

SBX-5001 mounting base for SBX-1000 series Drawers in 2020 Interceptor Utility with K9-F28-XL, K9-F28-PT

TOOLS REQUIRED:

Standard socket set

Standard wrench set

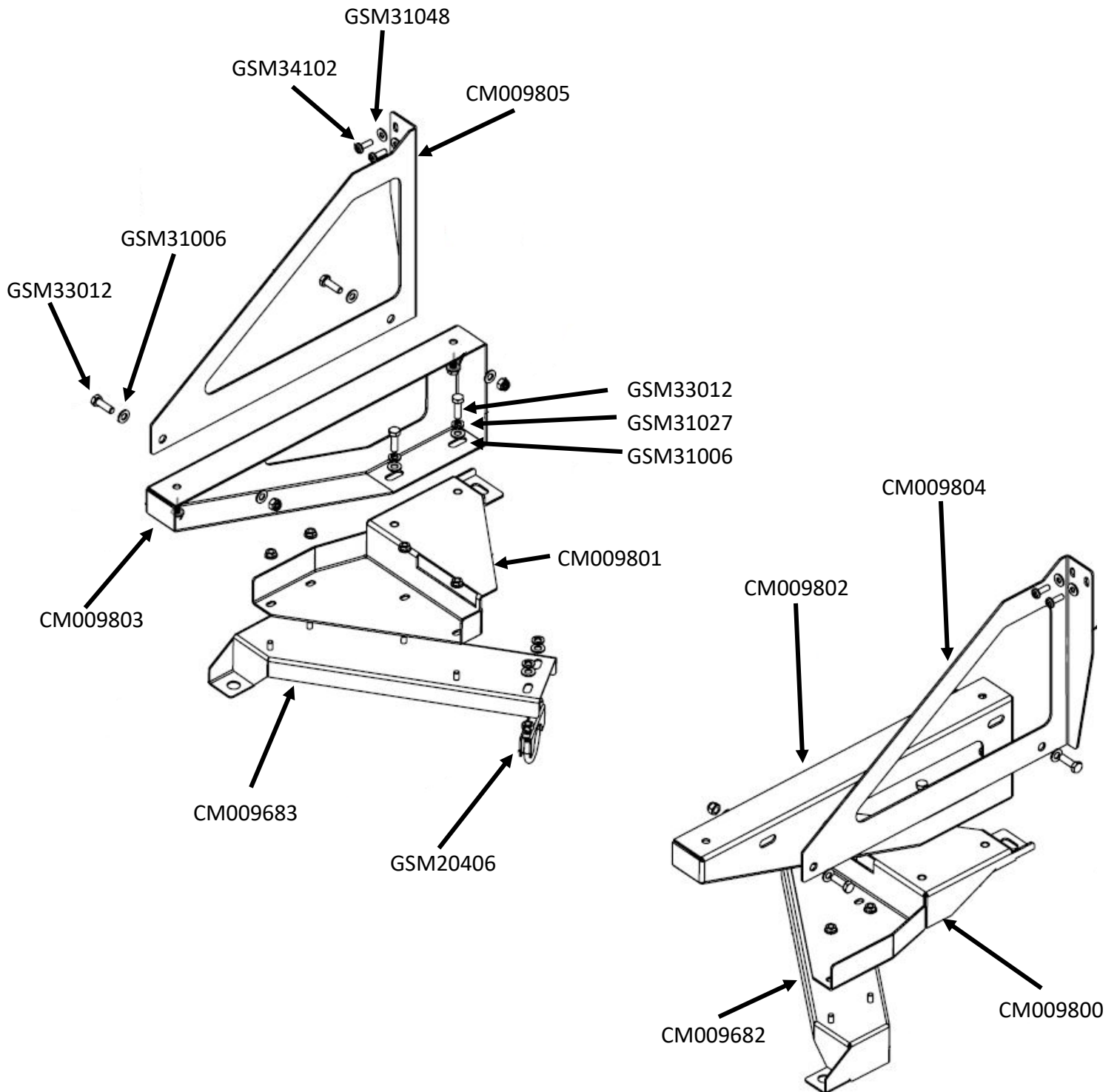
PARTS and MOUNTING HARDWARE:

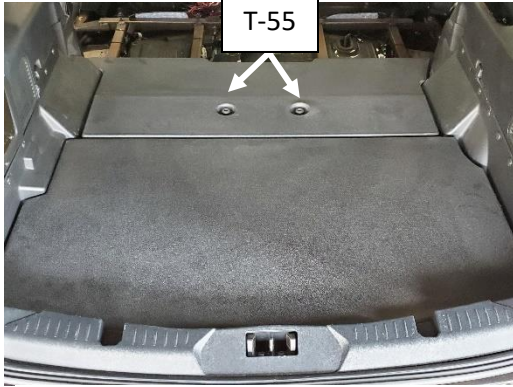
<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART#</u>
1	DS side mounting bracket	CM009805
1	PS side mounting bracket	CM009804
1	DS upper mounting bracket	CM009803
1	PS upper mounting bracket	CM009802
1	DS lower mounting bracket	CM009801
1	PS lower mounting bracket	CM009800
1	DS lower X-brace bracket	CM009683
1	PS lower X-brace bracket	CM009682
2	U-bolt (with nuts)	GSM20406
8	1/4" Serrated nut	GSM30023
4	5/16" x 3/4" Thread forming screw	GSM32038
8	5/16" x 1" bolt	GSM33012
8	5/16" Split lock washer	GSM31027
16	5/16" Flat washer	GSM31006
4	5/16" nylock nut	GSM30017
4	1/4" Flat washer	GSM31048
4	1/4" x 3/4" Bolt	GSM34102

Always!

- Read all instructions before installing any Havis, Inc. products.
- **Check for obstructions (Wires, brake lines, fuel tank, etc.) before drilling any holes!**
 - Use hardware provided with install kit

SBX-5001



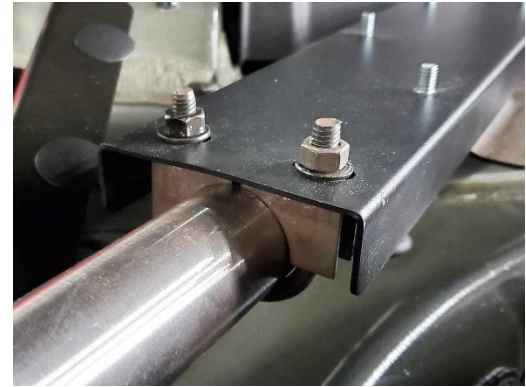


Remove both sections of the OEM trunk floor.

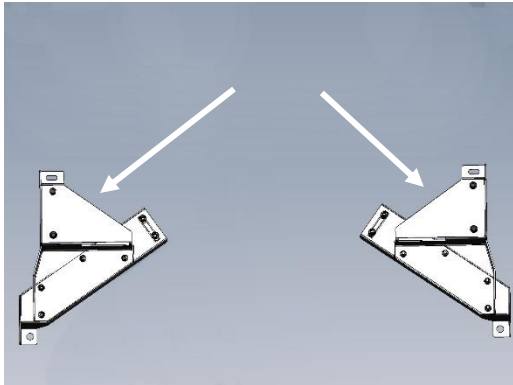
T-55 Torx socket



Remove rear bolt from OEM cross brace and install lower mounting bracket re-using OEM bolt.
Repeat for passenger side



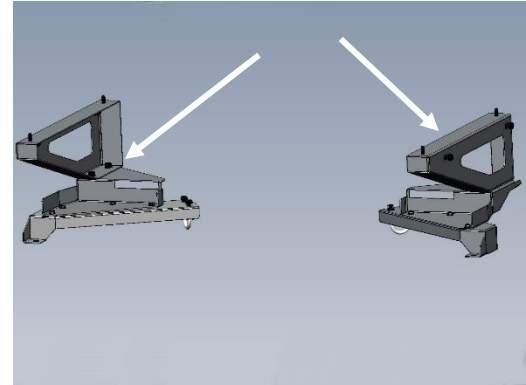
Attach other end of lower support bracket with supplied U-bolt, flat washers, lock washers and nuts.
Repeat for other side



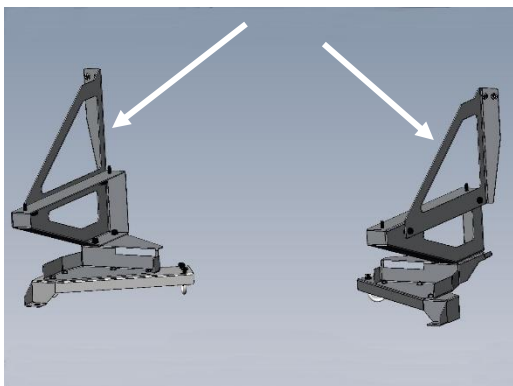
Attach upper mounting base to X brace mount using (8) 1/4" serrated nuts.
Attach forward section to K9 rear floor brace using 5/16" bolts, washers and nuts supplied with K9 insert.



Attach upper mounting brackets to the bottom of the SBX box using (4) 5/16" x 3/4" thread forming bolts.
Run bolts in and out once prior to attaching bracket to start threads



Place **drawer assembly** into vehicle and line up to the mounting points in the mounting base. Attach using (4) 5/16" x 1" bolts, flat washers and split lock washers.



Attach side-mounting braces onto the side of upper mounting brackets using 5/16" x 1" bolts, washers, and nylock nuts.



Attach side-mounting brace to the horizontal back support of the K9-F28 insert using 1/4" x 3/4" bolts and washers.



Installation is now complete.