

# INSTALLATION INSTRUCTIONS

## SBX-5014 mounting base for C-SBX-101 Storage Box

### 2021-2022 Ford Bronco Sport

**TOOLS REQUIRED:**

Standard Socket Set	Plastic Panel Removal tool	T40 Torx
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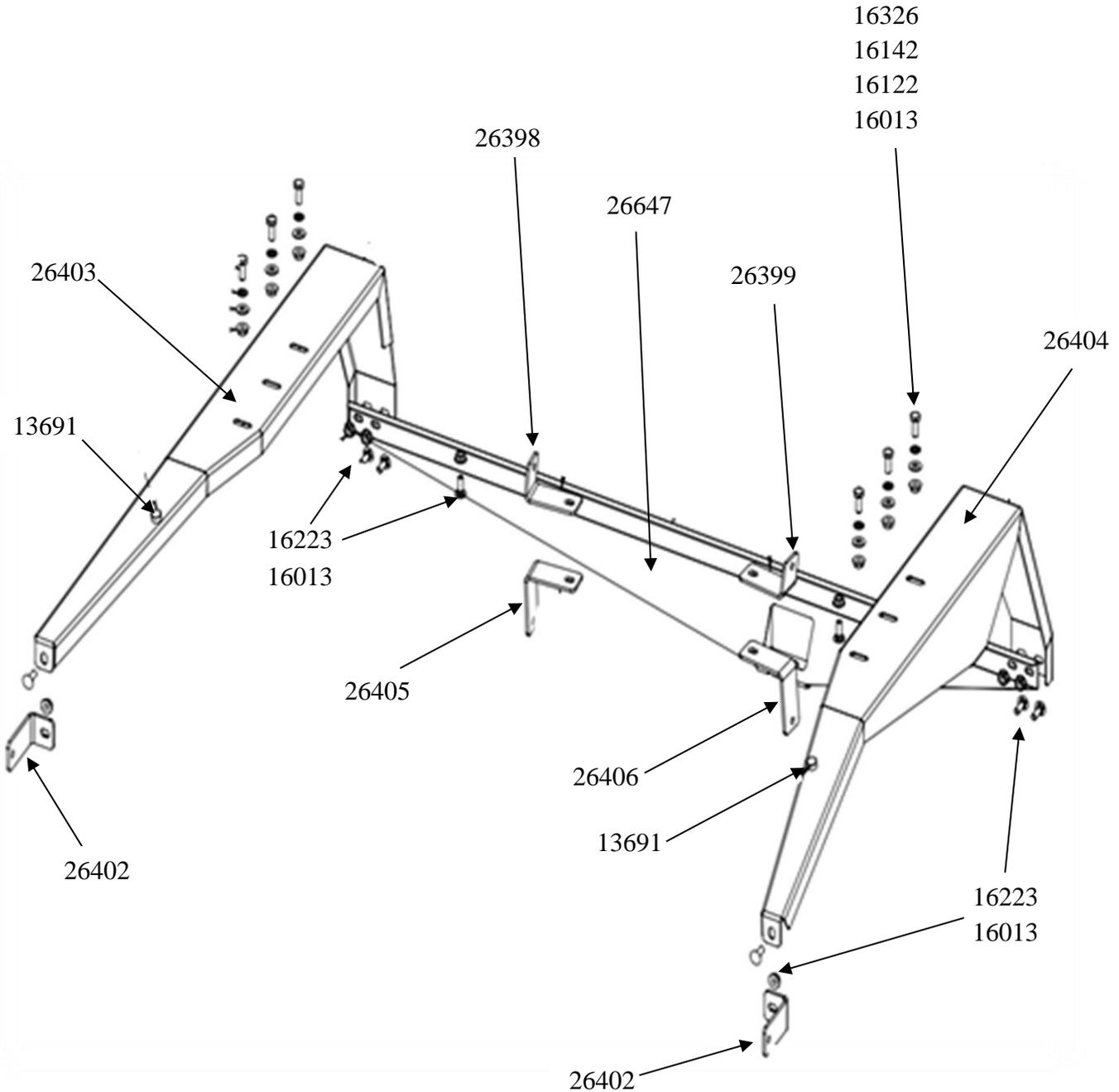
**PARTS and MOUNTING HARDWARE:**

<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART#</u>
1	Driver Side Upper Quarter Panel Bracket	26398
1	Driver Side Lower Quarter Panel Bracket	26405
1	Passenger Side Upper Quarter Panel Bracket	26399
1	Passenger Side Lower Quarter Panel Bracket	26406
1	Driver Side Platform	26403
1	Passenger Platform	26404
2	Hatch Bracket	26402
1	Crossbar Bracket	26647
2	Rubber Bumper	13691
14	1/4" Serrated nut	16013
10	1/4" Flat washer	16122
10	1/4" Lock Washer	16142
8	1/4" x 3/4" Carriage bolt	16223
6	1/4" x 3/4" Hex bolt	16326

**Always!**

- Read all instructions before installing any Havis, Inc. products.
  - Use hardware provided with install kit

**SBX-5014  
Assembly**

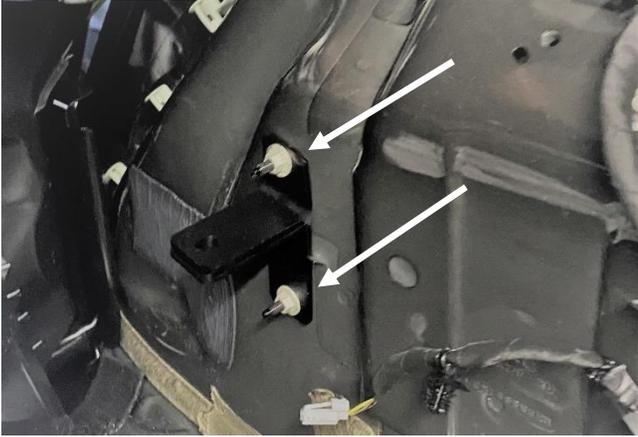


**Vehicle interior preparation**

Temporarily remove “C” Pillar and “D” pillar panels on driver side and passenger side.

Temporarily remove cargo area side trim panels and floor cover.

**Note: A trim panel removal tool must be used to maintain integrity of clips.**



Remove OEM rear cargo panels.

Remove 10mm nuts and OEM forward cargo hook on each side. Install upper and lower quarter panel brackets using OEM 10mm nuts.



Remove OEM rearward cargo hook on each side using T40 Torx bit.

Install Hatch bracket with OEM hardware.



Reinstall rear cargo panels.

Attach platform brackets to quarter panel brackets using 1/4"x 3/4" Carriage bolts and serrated nuts.



Remove OEM rear floor for access and attach crossbar bracket to floor using OEM center seatbelt bolt. Attach Crossbar Bracket to driver and passenger side platforms using 1/4"x 3/4" Carriage bolts and serrated nuts.



Attach C-SBX-101 onto platform brackets using 1/4" x 3/4" bolts washer and serrated nuts. (3 each side)



Make sure all hardware is tight.  
Install equipment into box as desired.