INSTALLATION INSTRUCTIONS SBX-5015 & SBX-5016
Mounting bases for SBX-1000 series drawer or C-SBX-101 Storage Box
2018-2022 Ford Expedition without K9 insert or with K9-F27-1 only.
Does not work with K9-F27-XL.

TOOLS REQUIRED:

Standard Socket Set   Plastic Panel Removal tool   T40 Torx

SBX-5015 PARTS and MOUNTING HARDWARE:

QTY	DESCRIPTION	PART#
1	Base Bracket	26460
1	Driver side riser bracket	26461
1	Passenger side riser bracket	26462
1	Mount plate	26463
1	Electronics mount tray	26464
2	.77" Spacer	11415
2	Torx Screw (pack of 5)	11114 (C-HK-5)
4	10-32 X 1/2 PFHMS	16365
4	10-32 KEPS nut (black)	16017
4	1/4" x 3/4" Hex head bolt	16326
4	1/4 Lock washer	16142
4	1/4" Flat washer	16122
4	1/4" Serrated nut	16013
4	5/16" X 3/4" Hex head bolt	16335
4	5/16" Lock washer	16143
4	5/16" Flat washer	16123
4	5/16" x 3/4" Hex head thread-forming screw	16245
4	M10 X 1.50 X 45 MM Hex bolt	16518
4	M10 Flat washer	16189

SBX-5016 PARTS and MOUNTING HARDWARE: (In addition to above parts)

QTY	DESCRIPTION	PART#
1	Filler plate	26465
10	10-32 KEPS nut (silver)	16067
4	1/4" x 3/4" Hex head bolt	16326
4	1/4" Serrated nut	16013

Always!

➢ Read all instructions before installing any Havis, Inc. products.
➢ Use hardware provided with install kit

SBX-5015 & SBX-5016
Assembly

16365
16017

16326
16142
16122

16335
16143
16123

26463

26462

16245

16518
16189

26460

26464

16326
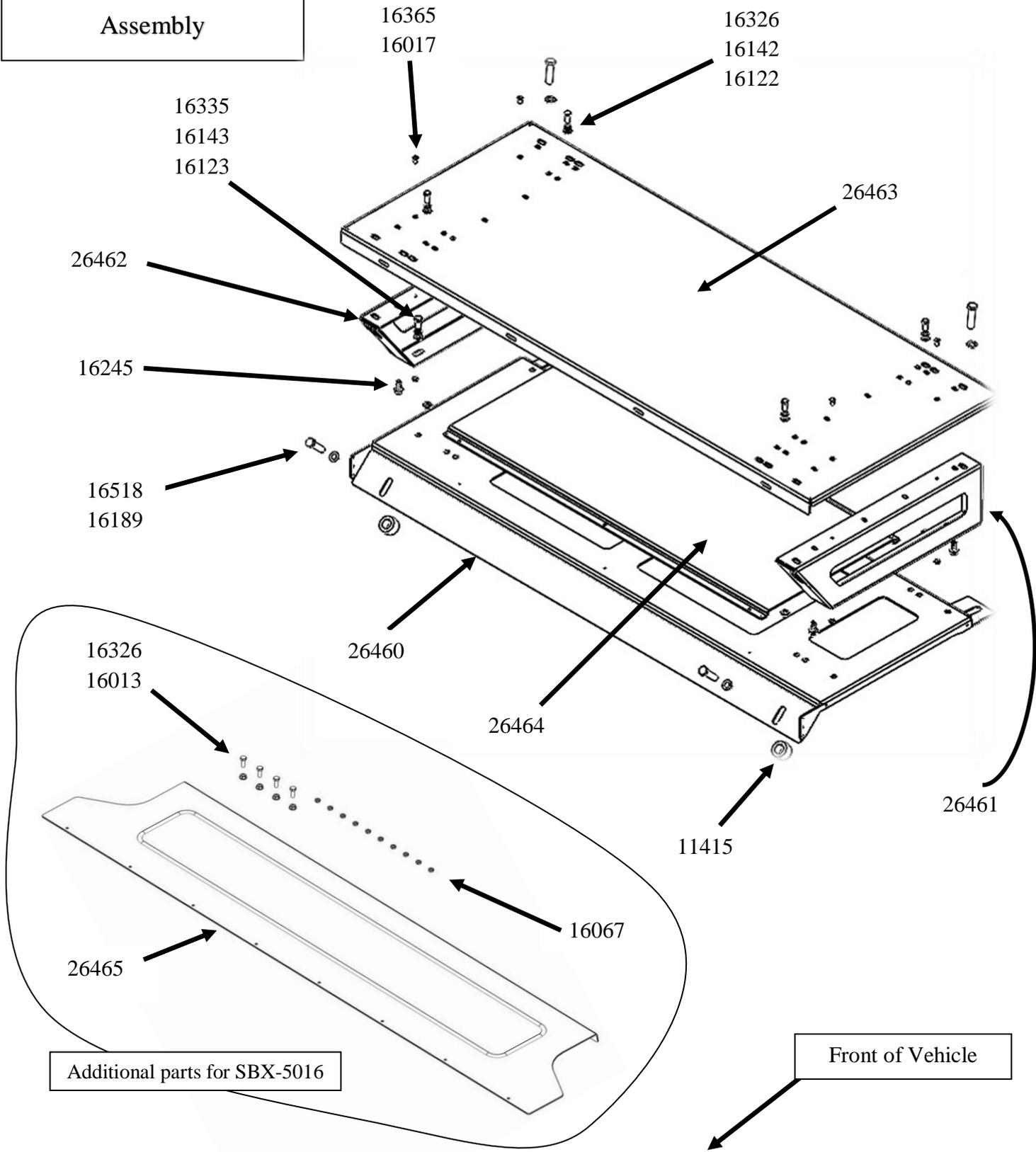16013

11415

26461

16067

26465

Additional parts for SBX-5016

Front of Vehicle

Note:
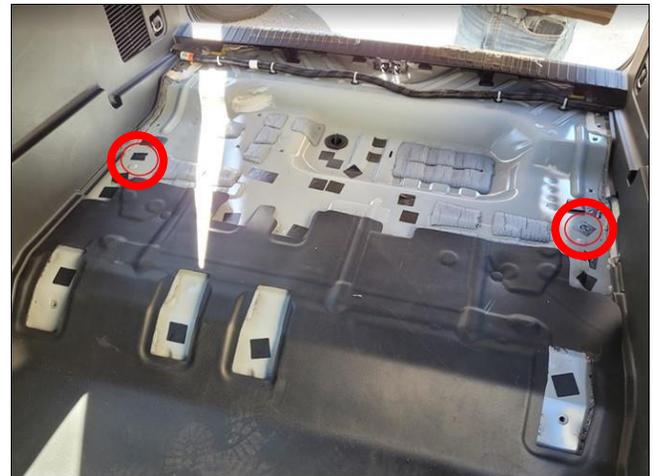**See last step of this instruction for SBX-5016 application details.**

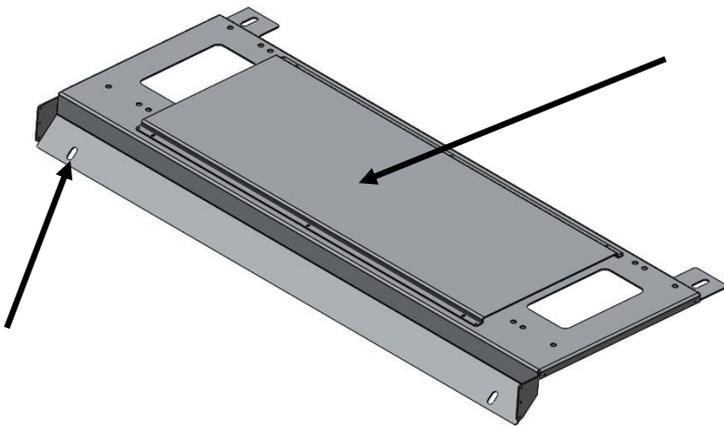View of cargo area without third row seats prior to mount base installation.

Remove OEM rear storage bin / compartment.

Remove third row seats if applicable.
Note: Tape over unused seat mount holes in floor.

For a vehicle with no third row seat, remove tape over two circled holes and tap with M10x1.5 thread.
View from front looking rearward

Place base bracket 26460 into vehicle and attach to OEM floor holes using previously removed third row seat OEM bolts or provided M10x1.50x45 bolts and washers. Two (2) 0.77" spacers are used for front bolts only. Attach electronics tray to base bracket with six (6) Torx screws.

Attach riser brackets to base with 5/16" X 3/4" Hex head bolts, lock washers and flat washers.
Note: *Attaching risers and plate to bottom of drawer before attaching to base may make installation easier.*
Risers have three sets of mount holes. Outside position is for 46" wide storage drawer. Middle position is for standard 40" wide storage drawer. Inside position is for C-SBX-101.

Attach mount plate to risers with 10-32 X 1/2 Phillips flat head machine screws and nuts.

Attach C-SBX-101 to mount plate with 1/4" x 3/4" Hex head bolts, lock washers, flat washers and serrated nuts.
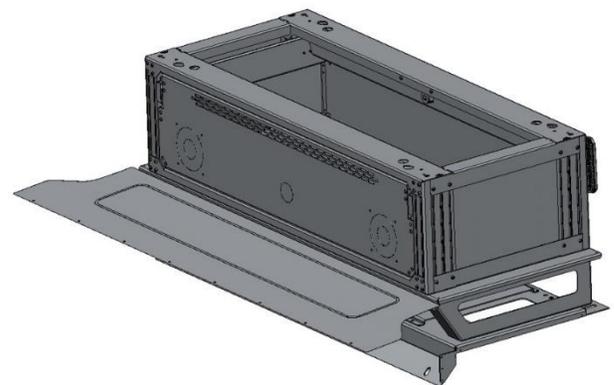

Attach SBX-1000 series drawer to mount plate with 5/16" x 3/4" Hex head thread-forming screws.

Prior to re-installing OEM rear storage bin, the hinged flaps must be cut off in order to fit.

Detach springs from OEM rear storage bin flaps and cut flaps approximately at hinge point shown by the red line. Reinstall rear storage bin.

The rear hinge cover that comes with K9-F27-1 must be replaced with cover included in the **SBX-5016** kit. Use 10/32 nuts to attach cover to hinge studs on K9 insert back wall. Attach cover to storage box mount top bracket using four (4) 1/4"X 3/4" screws and serrated flange nuts.