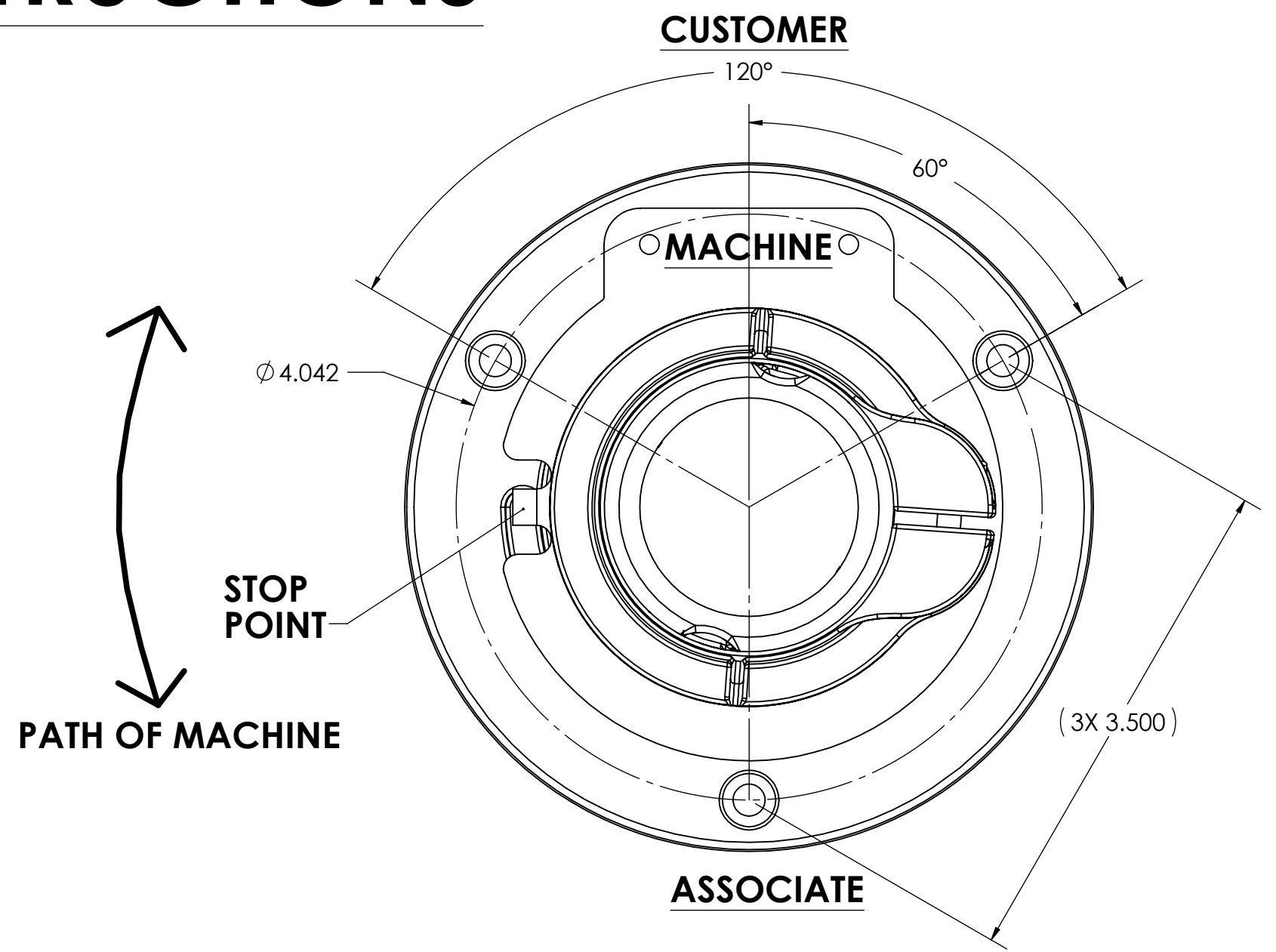
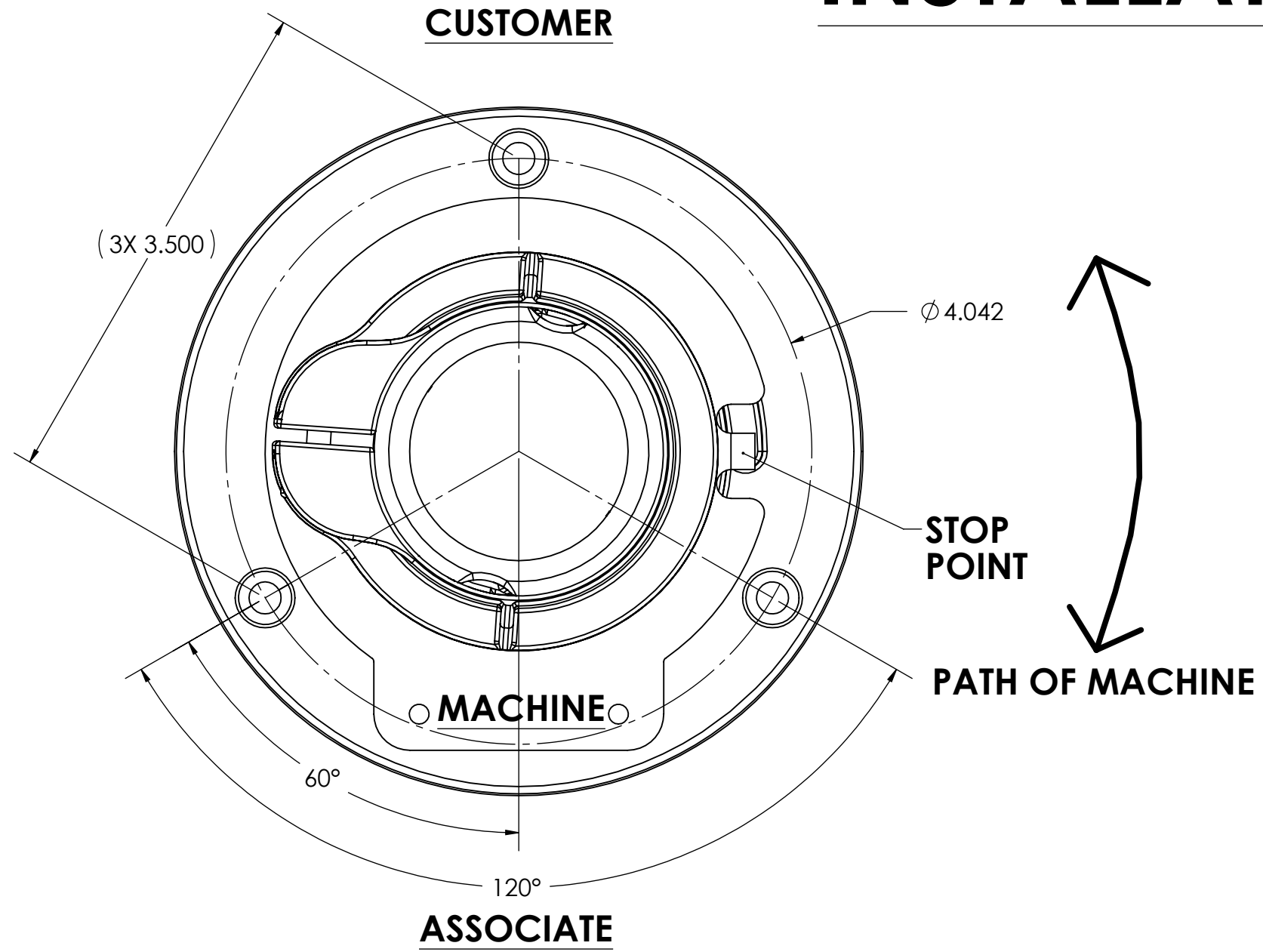


MOUNTING OPTION #1

INSTALLATION INSTRUCTIONS

MOUNTING OPTION #2

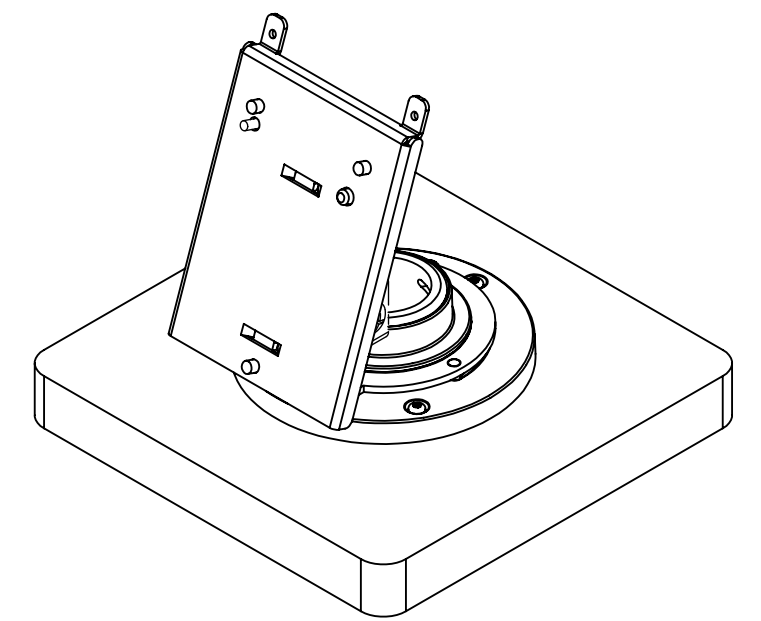
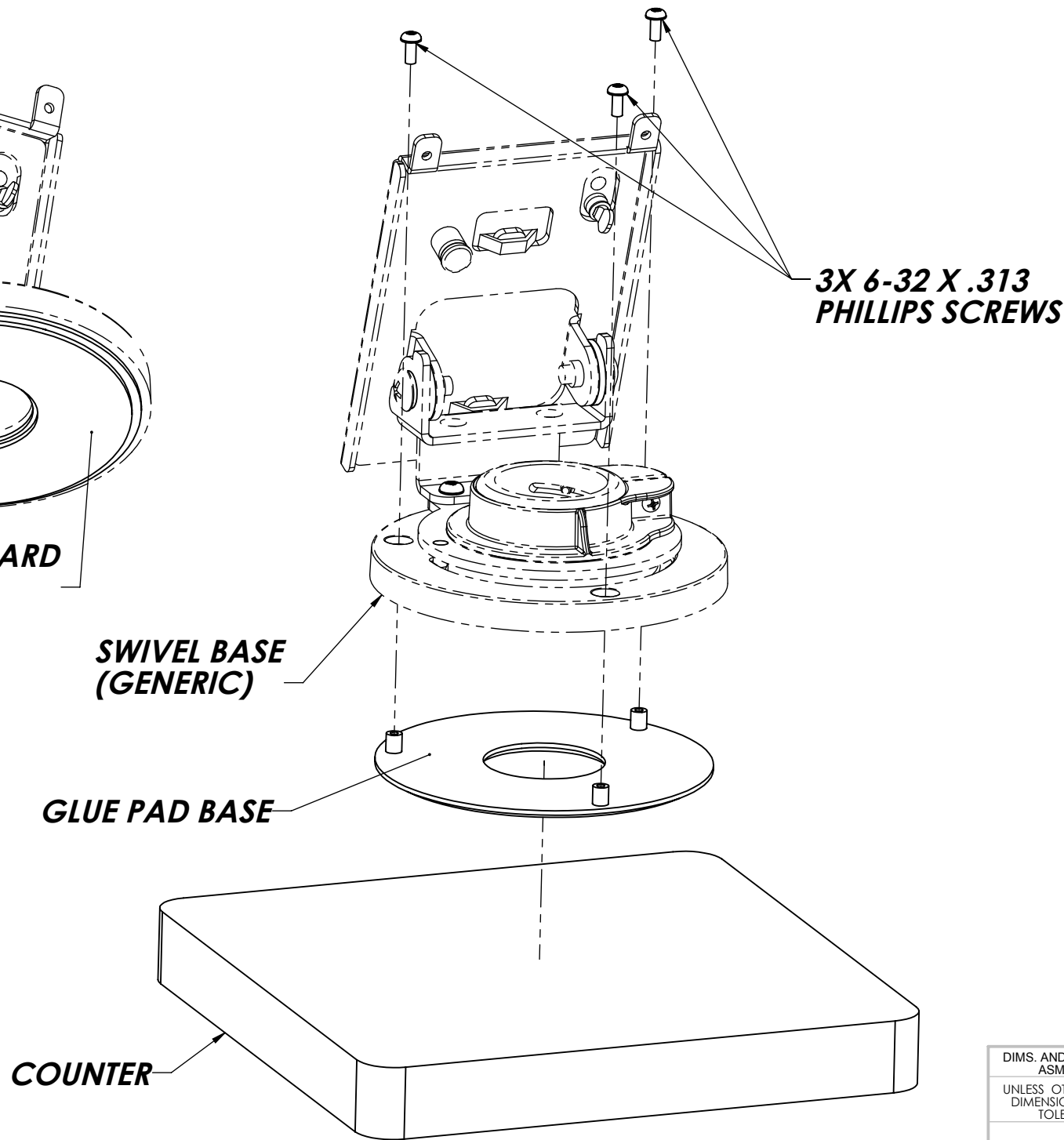
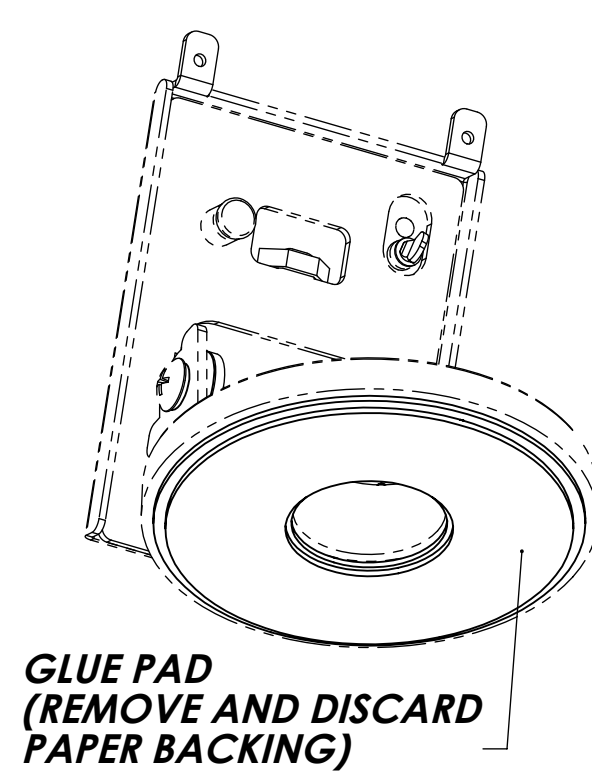


TOOLS LIST:

1. #2 PHILLIPS SCREW OR DRILL DRIVER

ASSEMBLY STEPS:

1. ROTATE THE **SWIVEL BASE** LEFT OR RIGHT TO THE **STOP POINT** AND THEN COMPARE IT TO THE ILLUSTRATIONS ABOVE TO DETERMINE WHICH WAY YOU WANT IT TO ROTATE.
2. ASSEMBLE **GLUE PAD BASE** TO **SWIVEL STAND** WITH **3X 6-32 X .313 PHILLIPS SCREWS**.
3. CLEAN **COUNTER** WITH ISOPROPYL ALCOHOL AND **ALLOW FOR IT TO DRY**.
4. ATTACH THE **GLUE PAD BASE** TO THE **COUNTER** BY REMOVING THE PAPER BACKING FROM THE **GLUE PAD** AND FIRMLY PRESSING IT ONTO THE **COUNTER**. **MAKE SURE SWIVEL BASE IS IN THE CORRECT ORIENTATION BEFORE APPLYING IT TO THE COUNTER.**
5. SEE SEPARATE INSTRUCTIONS PROVIDED WITH YOUR ENS STAND TO COMPLETE INSTALLATION.



DIMS. AND TOLERANCES PER ASME Y14.5 - 1994 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONAL	± 1/32
2 PLC. DEC.	± .03
3 PLC. DEC.	± .010
ANGULAR	± 0°30'

REV.	A	DESCRIPTION	DATE	07/26/11	BY	JGC	CHK'D
DRAWN	M.WOODS	<p>TECH TOWER, CUSTOMER INSTRUCTIONS, GLUE PAD SYSTEM FOR OPEN HOLE SWIVEL STANDS</p>					
DATE	7/26/2011						
CHECKED							
DATE							
DO NOT SCALE DRAWING		TITLE					
MATERIAL		SIZE	C	DWG. NO.		367-0683-R	
FINISH		REV.	A		SHEET 1 OF 1		
SEE NOTES							

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