

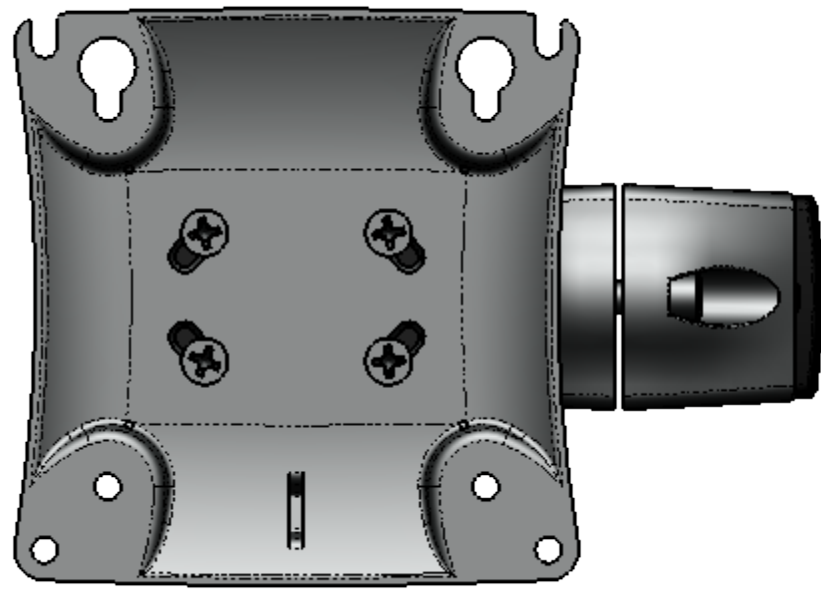
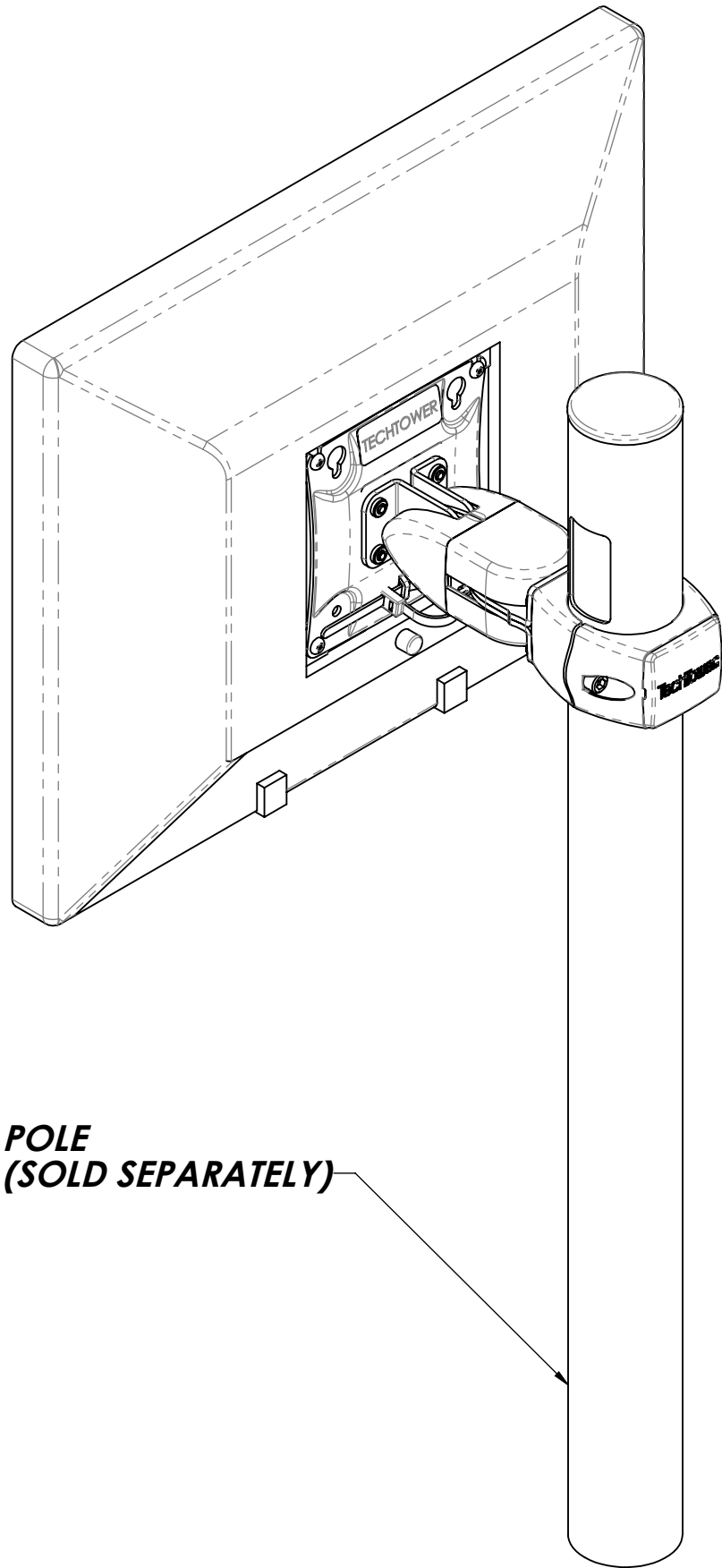
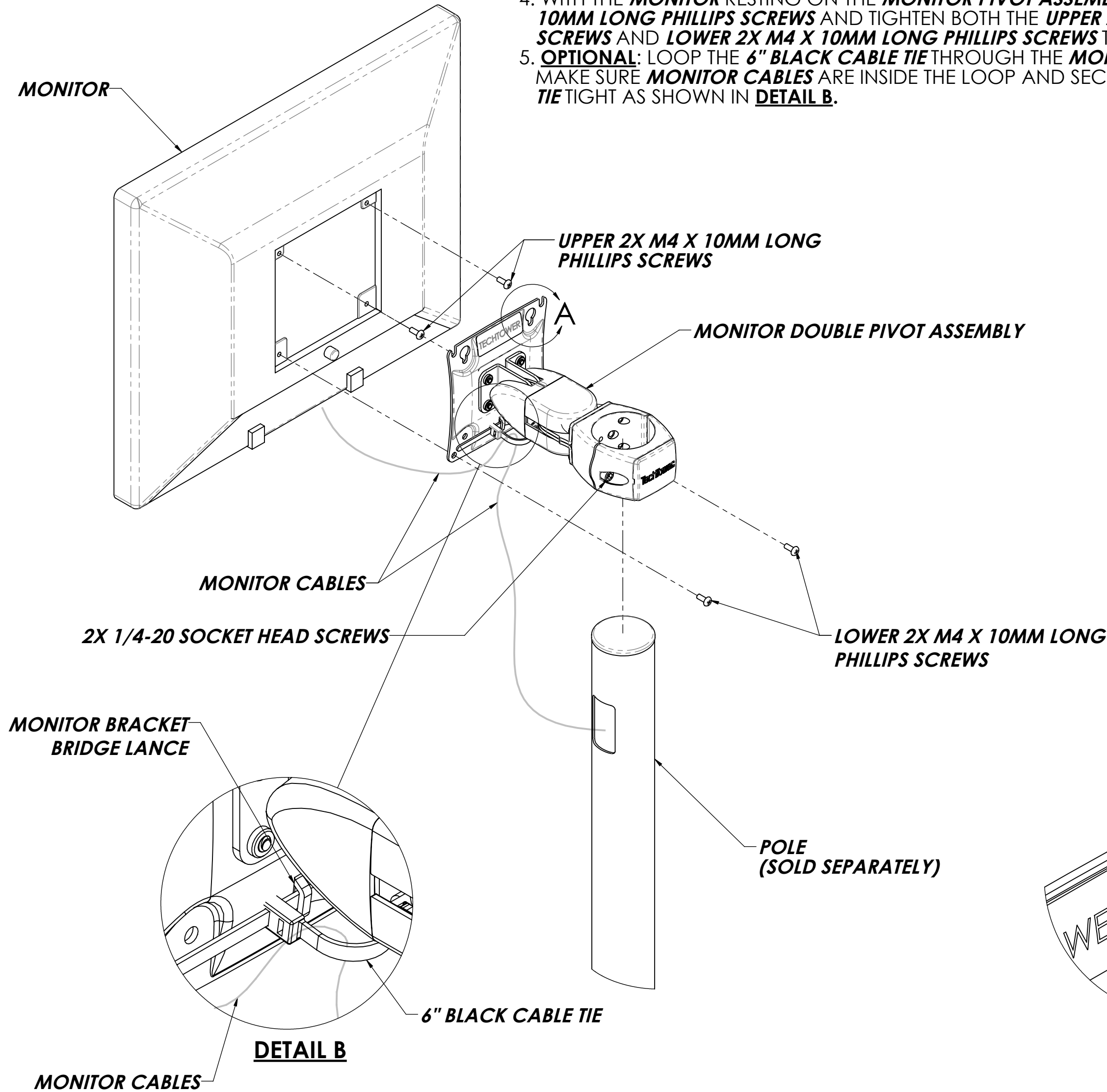
INSTALLATION INSTRUCTIONS

TOOLS LIST:

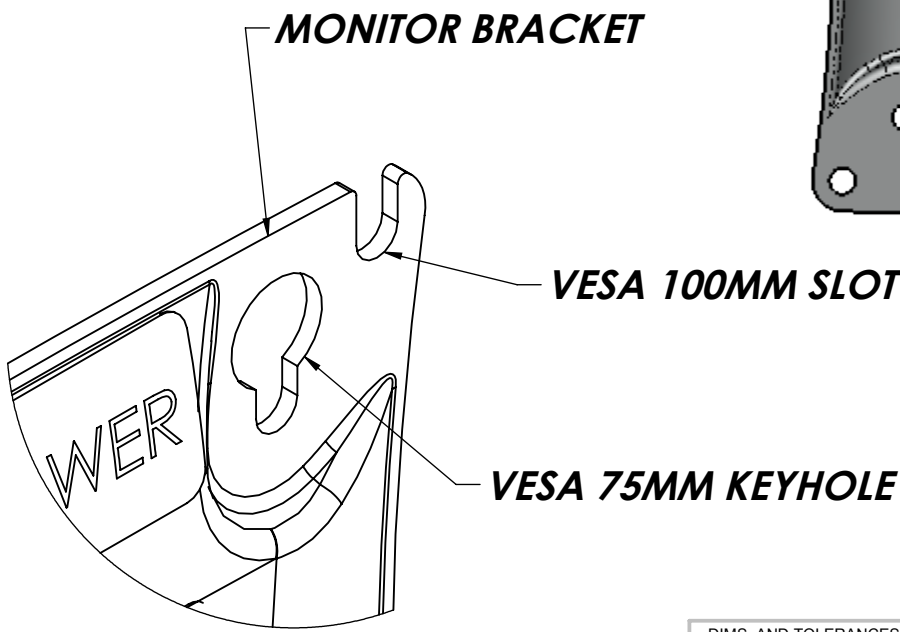
1. #2 PHILLIPS SCREW OR DRILL DRIVER
2. 3/16" HEX WRENCH

ASSEMBLY STEPS:

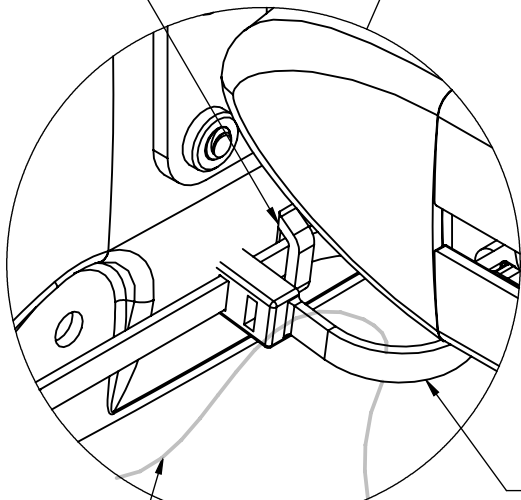
1. SLIDE THE **MONITOR DOUBLE PIVOT ASSEMBLY** ONTO THE **POLE** AND HOLD AT THE DESIRED HEIGHT.
2. TIGHTEN THE **2X 1/4-20 SOCKET HEAD SCREWS** TO SECURE THE **MONITOR PIVOT ASSEMBLY** TO THE **POLE**.
3. ASSEMBLE THE **UPPER 2X M4 X 10MM LONG PHILLIPS SCREWS** INTO TOP HOLES OF **MONITOR** LEAVING ABOUT 1/8" OF SPACE BETWEEN THE BACK OF THE **MONITOR** AND THE SCREW HEAD, THEN PLACE THE **MONITOR** ONTO **MONITOR BRACKET** USING EITHER THE **VESA 100MM SLOT** OR **VESA 75MM KEYHOLE** PATTERN. SEE: **DETAIL A**
4. WITH THE **MONITOR** RESTING ON THE **MONITOR PIVOT ASSEMBLY** INSTALL THE **LOWER 2X M4 X 10MM LONG PHILLIPS SCREWS** AND TIGHTEN BOTH THE **UPPER 2X M4 X 10MM LONG PHILLIPS SCREWS** AND **LOWER 2X M4 X 10MM LONG PHILLIPS SCREWS** TO SECURE THE **MONITOR**.
5. **OPTIONAL:** LOOP THE **6" BLACK CABLE TIE** THROUGH THE **MONITOR BRACKET BRIDGE LANCE**. MAKE SURE **MONITOR CABLES** ARE INSIDE THE LOOP AND SECURE BY PULLING **6" BLACK CABLE TIE** TIGHT AS SHOWN IN **DETAIL B**.



**FRONT VIEW OF
MONITOR MOUNTING BRACKET**



DETAIL A



DETAIL B

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DIMS. AND TOLERANCES PER ASME Y14.5 - 1994
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
FRACTIONAL ± 1/32
2 PLC. DEC. ± .03
3 PLC. DEC. ± .010
ANGULAR ± 0°30'

A			09/23/15	JEB
REV.		DESCRIPTION	DATE	BY
CHK'D				
DRAWN	J. BROWN	<div>HAVIS</div>		
DATE	9/23/2015			
CHECKED				
DATE				
DO NOT SCALE DRAWING		TITLE TECHTOWER, CUSTOMER INSTRUCTIONS, DOUBLE PIVOT, FLAT PANEL MONITOR MOUNT, FIXED POLE CLAMP		
MATERIAL	N/A			
FINISH	N/A			
SIZE	C	DWG. NO.	367-4008-21	REV. A
				SHEET 1 OF 1